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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 250 Publisher: People's Post Pub. Date :2009-11-01 version 1. This book is CNC programming. operation. processing skills-based readers. focuses on the actual production process should be to understand and master the CNC technology basic knowledge and basic skills. The main contents include CNC programming basics. programming and operating CNC lathes. CNC milling machine programming and operation. the machining center programming and operation. wire cutting programming and operation. computer-aided programming. Book illustrations. to capacity-building for the center. principles and basic knowledge of good enough standard. introduce the necessary basic knowledge in context. with specific examples as the main course content. the process knowledge. usage and other content into instruction Among them. extensive attention in the content. practicality and maneuverability. suitable as a secondary vocational school and programming CNC machining technology based curriculum materials. or as the majority of self-reference digital technology enthusiasts. Contents: Chapter 1 Basics 1.1 CNC machining cutting exercise common sense 1.1.1 1.1.2 1.1.3 impact cutting machining process of CNC machine tool structure factor 1.2 1.2.1 1.2.2 The concept of numerical control machine tool CNC machine tools basic structure of the classification of CNC machine tools 1.2.3 1.2.4 1.2.5 Classification of CNC lathes CNC milling CNC machine tools 1.2.6 Classification and movement direction of the 1.3 axis CNC programming instructions 1.3.1 General 1.3.2 Basic Instructions CNC lathe CNC milling machine instructions in Chapter 2 Basic programming and operating CNC lathe CNC lathe programming example 2.1 2.1.1 2.1.2 Cylindrical turning two steps of the shaft sleeve parts machining processing 2.1.3 2.1.4 2.1.5 external threading Example 2.1.6 round multi-processing integrated application tool CNC lathe machining parts for example 2.2 Exercises 2.3 Programming the basic operation of CNC lathe...



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